IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

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Examiner:	Stephen M. Hepperle
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MARKED-UP SPECIFICATION and ABSTRACT

BACKGROUND - FIELD OF THE INVENTION

This invention relates to the field of devices used to protect public drinking water during and after water main construction, specifically to a tri valve backflow prevention apparatus and a method of its use with a temporarily installed conventional backflow prevention assembly between existing water main pipe and a newly constructed, repaired, or upgraded section of water main pipe, to provide water needed at the construction site for pipe testing and other purposes. Its advantages relate to the temporary backflow prevention assembly being exclusively connected to it, and not to the water main pipe under construction, whereby when pressure and bacterial testing in the constructed pipe is successfully completed and the temporary assembly is removed after construction for use elsewhere, water is not drained from the constructed pipe, as in prior art methods of water main construction in common use today. Water draining into the construction hole not only compromises worker safety, it subjects the opened pipe to a risk of bacterial contamination, causes additional good drinking water to be used for flushing the constructed pipe to remove possible bacterial contamination and then to refill the constructed pipe prior to its use for delivery of drinking water to the public, and also causes a need for further pressure and bacterial testing. Thus, with present invention use, inspection and testing time of new/added sections of water main pipe are significantly reduced which translates into a reduced job cost, labor and material cost are also reduced

as no sleeve installation is required between existing and new sections of water main pipe to replace the removed temporary backflow prevention assembly, and the time required to activate the constructed pipe for delivery of drinking water to the public is significantly reduced as one simply shuts off the two side valves of the present invention and removes the temporary backflow prevention assembly, leaving the new/repaired/upgraded pipe filled with good drinking water and ready for immediate water delivery as soon as one chooses to open the main valve body of the present invention using its easily accessible keyed valve stem. Since no breach ever occurs in or between the existing and constructed water main pipe after the present invention is installed and successful pressure and bacterial testing are initially accomplished, the new/repaired/upgraded water main pipe can immediately be used, whereas with currently known prior art methods, much additional labor and material expense is required to activate the constructed pipe, and a large amount of good drinking water is unnecessarily wasted for additional flushing and refilling of the constructed pipe after temporary backflow prevention assembly removal. Further, with present invention use, the two new sleeve joints created after temporary assembly removal in prior art construction are avoided, which otherwise increase the after construction failure risk of the water main pipe. Use of the present invention also eliminates the increased health risk posed to public drinking water as a result of opening the new/repaired/upgraded water main pipe midway during construction and after the constructed pipe has initially satisfied needed pressure and bacteria testing requirements. The present invention tri valve apparatus has a unitary structure that incorporates two side valve bodies and a main valve body together within a single housing. Only the two side valve bodies remain open during construction and provide the points of connection for both ends of a temporary backflow prevention assembly. The two side valves of the present invention are only shut and plugged after successful pressure and bacteria testing of the constructed pipe is achieved, with the main valve body of the present invention being thereafter opened via its easily accessible keyed

valve stem to let good drinking water into the new/repaired/upgraded water main pipe for delivery to the public. Thus, the main valve of the present invention is directly connected between the existing and new/repaired/upgraded water main pipe at the outset of construction, and it remains in place even after the pipe construction is complete and the temporary assembly is removed from the side valve bodies, becoming a permanent part of the water main structure during its useful life and until it needs refurbishment or replacement.

BACKGROUND - DESCRIPTION OF THE RELATED ART

To protect public drinking water during the construction of new sections of water main pipe, and the upgrading of existing sections of water main pipe, a jumper system is commonly used. However, use of a jumper system has many disadvantages, including potentially adverse affects on worker safety and/or the safety of the drinking water to be delivered to the public via the new or repaired/upgraded sections of water main pipe. A jumper system involves the installation of one end of a temporary backflow prevention system using angled pipe fittings onto an existing water main valve and installation of the opposing end of the same temporary backflow prevention system to a section of new or repaired/upgraded water main pipe, also using angled pipe fittings. However, such an installation of a temporary backflow prevention system typically creates an approximate eight foot separation between the new/upgraded and existing sections of water main pipe that will ultimately need to be connected together after the temporary backflow prevention system is removed. However, before removal of the temporary backflow

Deleted: The Tri Valve would be constructed of high strength Ductile iron. It would consist of nuts, bolts, operating nut, steel resilient rubber, EPDM Elastomer coating on the sealing plastic mechanism of the closing gate which is operated with a valve key on the valve stem to allow 0 leakage. The Tri Valve would consist of three gates to be opened and shut as needed for backflow prevent contamination to existing potable drinking water pipelines.¶

Deleted: The Tri Valve can be constructed by many Iron Works or Valve Manufacturing Assembly Companies throughout the United States of America.

Deleted: The specific ingredients and components would be that of what a normal regular valve would be constructed of with the exception that the valve would be one main line valve with two sides valves. The main valve is in the middle allowing the side valves to by-pass the middle valve when the middle valve is shut and the two side valves are open. The trhee valves are constructed as one piece. The Tri Valve can be constructed in various sizes as needed, per specification AWWAC509.

Deleted: American Water Works Association gate valves would be 3" to 20" in diameter and meet or exceed the requirements of AWWAC509. Valves 24" or larger such as Butterfly valves shall meet or exceed the standards of AWWAC504. All valve construction shall conform to ASTM standard – American Society for Testing and Materials. ¶

prevention system, installation of the new or upgraded section of water main pipe must be completed and it must successfully pass all pressure and bacterial testing requirements. The problems begin to occur when the temporary backflow prevention system is removed, as all of the water in the new or upgraded sections of water main pipe used for its testing is lost, and then the new or upgraded water main pipe needs to be refilled, re-flushed, and successfully pass additional pressure and bacterial contamination testing prior to being used for drinking water delivery. One important problem associated with the removal of the conventional temporary backflow prevention system just described is that the contractors performing the new main construction typically excavate back down to the whole area of the existing water main valve and the new or repaired/upgraded water main pipe, and then when the jumper system is removed, all of the water in the new or repaired/upgraded water main pipe that was used for its testing drains into the working hole. This causes the waste of hundreds of gallons of good clean drinking water, and further leaves the existing valve and new or upgraded water main pipe open and exposed to the possible entry of bacteria, a procedure that defeats the pre-testing step of chlorinating the inside of the new or repaired/upgraded sections of water main pipe to make them bacteria-free. Worker safety can also be compromised by the water drained into the excavation hole. Further disadvantages of the commonly used jumper system involve the tie in of the new or upgraded water main pipe, which is completed by use of a retrained ductile iron sleeve to connect the new or repaired/upgraded water main pipe to the existing water main shut-off valve, followed by flushing of the new/upgraded/repaired water main pipe with water to remove all of the air therein. The tie in takes extra inspection hours, extra man hours, extra equipment hours, extra material cost, wasted large amounts of good water, and even then there is no guarantee that the new water line is free of bacteria.

In contrast, the tri valve of the present invention is not removed and eliminates all of the above-mentioned problems. The main valve of the tri valve present invention is

only opened after its two side valves used during construction are closed and plugged. Also, during use of the present invention tri valve, the existing water main pipe is sealed off at all times from bacteria intrusion. Further, the added cost of providing the present invention tri valve is minimal when compared to the total cost of prior art water main installations and/or upgrade that include extra man hours and equipment time needed for additional pipe flushing and inspection, the amount of good potable water wasted during jumper removal and the additional pipe flushing needed to remove air and possible bacterial contamination, and the safety risk posed to the drinking water provided for the public. No other apparatus or method is known that functions in the same manner or provides all of the advantages of the present invention.

In contrast, the tri valve of the present invention is not removed and eliminates all of the above-mentioned problems. The main valve of the tri valve present invention is only opened after its two side valves used during construction are closed and plugged. Also, during use of the present invention tri valve, the water main is sealed off at all times from bacteria intrusion. Further, the added cost of the present invention tri valve is minimal when compared to the total cost of prior art water main installations and/or upgrade for extra man hours and equipment time needed for additional pipe flushing and inspection, the amount of good potable water wasted during jumper removal and additional pipe flushing to remove air and possible bacterial contamination, and the safety risk posed to the drinking water provided for the public. No other apparatus or method is known that functions in the same manner or provides all of the advantages of the present invention.

Deleted: BACKGROUND OF TRI VALVE¶ ... [1]

SEE INSERT [1] on next PAGE FOR LISTING OF DELETED LANGUAGE

Deleted: The Backflow Assembly can be re-used at the next phase of the site or at another installation of water main using the Tri Valve Backflow Preventer, using many types of pipe fittings such as bends or reducers.

Deleted: The Backflow Assembly is installed to the Tri Valve above ground with 2 check valves and is temporarily used to fill new water mains for testing and on site use purposes.

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BACKGROUND OF TRI VALVE

The Tri Valve is intended to be installed onto an existing potable water main by means of a tapping sleeve, a cut-in tee, an existing stub out, an existing valve or such as to begin excavation to install a new water main for future use to residential or commercial developments potable water.

As an example a contractor or utility company would excavate down to an existing 12" water main with an existing 12" stub out tee or valve or install a 12" tapping saddle to core into existing 12" potable water line. Then you would install the 12" Tri Valve by whatever means there are to tie in to in accordance with Federal, State, and/or Local standards or specifications. When tie in is completed, the Tri Valve 12" gate would be shut off, 12" x6" Tri Valve. A Backflow Assembly with 2 check valves would be connected to the 2-6" valves on the side of the 12"x6" Tri Valve. The Backflow Assembly is in use throughout the country for preventing contamination coming back into the potable water main pipes from irrigation, fire sprinkler or areas where water could backflow into existing water mains causing bacteria to contaminate potable water being used by the general public.

The Backflow Assembly installed to the Tri Valve would be just temporary. When all the new piping for water use is installed in a new development, the water main pipe gets pressure tested and bacteria tested to government set standards. After passing all requirements the Backflow Assembly would then be removed after the 2-6" side valves are shut off and plugged. Then the 12" valve on the Tri Valve can be opened and the water main can safely be used. During the construction of the new water main, the existing water main would have been protected from any source of contamination backflow.

Deleted: To by-pass the main line valve, the Backflow Preventer is installed to the 2 side valves by means of 90 degree bends and pipe fittings to the above ground assembly it can then be reused.

BRIEF SUMMARY OF THE INVENTION

It is the primary object of this invention to provide additional valve means for use with a conventional temporary backflow prevention system for improved water main installation and upgrade as a result of reduced man hours and equipment time, reduced use of good water for flushing and testing purposes, and reduced safety risk for the drinking water provided to the public after installation. A further object of this invention is to provide additional valve means for improved water main installation and upgrade that can be used everywhere for new and repaired/upgraded water mains. It is also an object of this invention to provide additional valve means for improved water main installation and upgrade that is safe and practical, and results in the use of two less joints in the finished water main pipe. A further object of this invention is to provide additional valve means for improved water main installation and repair/upgrade that allows for the new water main pipe to be completely pressure tested and bacteria free after temporary backflow prevention system removal, and require no subsequent tie in procedure. It is also an object of this invention to provide additional valve means for improved water main installation and upgrade that allows for fire protection on the construction site at all times where a fire hydrant connection is installed. It is a further object of this invention is to provide additional valve means for improved water main installation and repair/upgrade that meets regulatory drinking water regulations and standards.

Deleted: The Tri Valve can be used and manufactured in many sizes to meet the water demand of the areas and needs of the population.

The present invention tri valve, when properly made and used, will be installed onto an existing section of potable water main pipe by means of a tapping sleeve, a cut-in tee, an existing stub out, an existing valve, and/or other similar means, at the beginning of the excavation process to install a new water main, or upgrade/repair an existing section of water main pipe, for future use by residential or commercial developments to satisfy potable water needs. For example, a contractor or utility company would excavate down to an existing 12-inch water main with an existing 12-inch stub out tee, or install a 12-inch tapping saddle to core into an existing 12-inch potable water line. Thereafter, a 12-inch by 6-inch present invention tri valve would be installed by whatever means are available to tie it in, in accordance with federal, state, and/or local standards or specifications. When tie in is complete, the 12-inch main valve gate of the tri valve present invention would be shut off. A backflow prevention assembly with two check valves would be connected to the two 6-inch valves on the same side of the tri valve present invention. The backflow prevention assembly contemplated for use is the same one currently in use throughout the United States to prevent contamination from coming back into the potable water main pipes from irrigation, fire sprinkler, and other areas where backflow into existing water mains could cause bacterial contamination of the potable water being used by the general public. The temporary backflow prevention assembly is installed above ground with its two check valves also being positioned above ground, and it is temporarily used to fill new water mains and satisfy other on-site use purposes. The backflow prevention assembly connection to the present invention tri

Deleted: SUMMARY

Deleted: As a Manatee County Construction Inspection Officer, I go to work sites on a daily basis. What is being implemented in Manatee County to protect the public drinking water during new water main construction is called a jumper system. The jumper system consists of installing a temporary backflow prevention system to a new water main valve leaving abour and eight foot separation and connecting it to the new water main pipe for on site water use. The temporary backflow preventer system is removed after all on site pipe installation is completed and passes all testing requirements. The problem with this is that the contractors excavate back down to the whole area of the existing valve and the new water main pipe and then remove the jumper system which causes all the water in the pipe to drain into the working hole. This causes hundreds of gallons of good clean drinking water to be wasted, leaving the valve and open pipe accessible to bacteria in the new water main. It defeats the purpose of chlorinating the inside of the pipes to be free of bacteria. Then a connection has to be made by way of a restrained ductile iron sleeve to connect the pipe to the valve to complete tie in and then the line has to be flushed out to get all the air out. This takes extra inspection hours , extra man hours, extra equipment hours, wasted large amounts of good water and no guarantee that the new water main is free of bacteria.¶

valve is temporary, and when it is removed it can be reused in similar applications at a next phase of new water main installation or repair/upgrade. Subsequent to backflow prevention assembly connection to the present invention and after all new pipe for potable water use is installed in a new development or needed pipe upgrade is complete, before the new or upgraded water main pipe is activated for public use, it is pressure tested and bacteria tested according to government standards. After the new or upgraded water main pipe passes all testing requirements, the two 6-inch side valves of the present invention tri valve are shut off and plugged. The backflow prevention assembly is thereafter removed, and the 12-inch main valve on the present invention tri valve is then opened. Since the new/upgraded pipe was not exposed to any air or potential bacterial contamination as a result of removal of the temporary backflow prevention assembly and during new pipe construction or repair/upgrade, the existing water main was protected from any source of contamination backflow and it can be safely used without further testing. The present invention tri valve can be used and manufactured in many sizes to meet local water demands and the needs of the population served by the new and existing sections of water main pipe.

The description herein provides preferred embodiments of the present invention tri valve but should not be construed as limiting its scope. For example, variations in its size; the materials of the nuts, bolts, o-rings, and gaskets used to install it; and the materials used for its valve adjusting stem and valve wedge gates, other than those shown

Deleted: The Tri Valve eliminates these problems. The main valve would be opened after the 2 side valves would be closed and plugged. The water main would be sealed off from bacteria intrusion at all times. The cost of 1 valve versus a Tri Valve would be minimal compared to the amount of dollars spent on man hours and equipment. The #1 concern should be the safety of the public drinking water.¶

Deleted: The Tri Valve with the Backlfow Preventer would insure no contamination from the new installed main on the construction site. There would be two less joint sections in the pipe at the Tri Valve and the valve would be completely pressure tested and bacteria free.¶

Deleted: To sum this all up the Tri Valve would save money, much needed water for Florida and other areas of the Country. Overall it is safe and practical and something that can be used everywhere for new and upgraded water mains. The 2-6" by-pass valves on the Tri Valve would also allow for fire protection on the construction site where fire hydrants are installed.¶

and described herein, may be incorporated into the present invention. Thus, the scope of the present invention should be determined by the appended claims and their legal equivalents, rather than being limited to the examples given.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a side view of the most preferred embodiment of the present invention having two side valves positioned for water flow in perpendicular orientation to that of its larger main valve body.

Fig. 2 is a front view of the most preferred embodiment of the present invention having a large main valve body positioned for water flow in perpendicular orientation to that of one visible smaller side valve.

Fig. 3 is a side view of the main valve body of the most preferred embodiment of the present invention connected between new and existing sections of water main pipe.

Fig. 4 is a top view of a prior art temporary backflow prevention assembly that could be connected to the most preferred embodiment of the present invention during construction of new and repaired/upgraded water main pipe to protect the existing water main pipe from possible bacterial contamination prior to tie in of the new or repaired/upgraded pipe once its pressure and bacterial testing is successfully completed.

Fig. 5 is a side view of the prior art temporary backflow prevention assembly previously shown in Fig. 4 with its two backflow prevention valves and a fire line connection.

Fig. 6 is a side view of the most preferred embodiment of the present invention connected between new and repaired/upgraded water main pipe.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

The present invention provides a tri valve 1 that is installed onto an existing potable water main pipe 7 by means of a tapping sleeve, a cut-in tee, an existing stub out, an existing valve, and/or similar means (not shown), at the beginning of construction to install a new section of water main pipe 8, or upgrade/repair an existing section of water main pipe, for future use by residential or commercial developments to satisfy potable water needs. For example, a contractor or utility company would excavate down to an existing 12-inch water main 7 with an existing 12-inch stub out tee, or install a 12-inch tapping saddle to core into an existing 12-inch potable water line 7. Thereafter, a 12-inch by 6-inch present invention tri valve 1 would be installed by whatever means are available to tie it in, as long as the tie in process is conducted in accordance with federal, state, and/or local standards or specifications. When tie in is complete, the 12-inch main valve gate 2 of the tri valve present invention 1 would be shut off. A temporary backflow prevention assembly 19 (shown in Figs. 4 and 5) with its two check valves 12 would be connected to the two 6-inch side valves 3 of the tri valve present invention 1. The backflow prevention assembly 19 contemplated for use with the present invention is the same one currently in use throughout the United States to prevent contamination from coming back into the potable water main pipes 7 from irrigation, fire sprinkler, and other areas where backflow into existing water mains could cause bacterial contamination of the potable water being used by the general public. The temporary backflow prevention assembly 19 is installed above ground with its two check valves 12 also being positioned above ground, and it is temporarily used to fill new water mains 8 and satisfy other on-site water needs. The backflow prevention assembly 19 connection to the present

invention tri valve 1 is temporary, and when it is removed the temporary backflow prevention assembly 19 is available for reuse at the next phase of new water main installation or repair/upgrade, or in other appropriate applications. Subsequent to connection of the temporary backflow prevention assembly 19 to the present invention 1, and after all new pipe 8 for potable water use is installed in a new development or needed pipe repair/upgrade is complete, and also before the new or upgraded water main pipe 8 is activated for public use, the new or upgraded section of water main pipe 8 is pressure tested and bacteria tested according to government standards. After the new or upgraded water main pipe 8 successfully passes all testing requirements, the two 6-inch side valves 3 of the present invention tri valve 1 are shut off and plugged. The temporary backflow assembly 19 is thereafter removed, and the 12-inch valve 2 on the present invention tri valve 1 is then opened. Since the new/upgraded pipe 8 was not exposed to any air or potential bacterial contamination as a result of removal of the temporary backflow prevention assembly 19 and it had previously passed all required pressure and bacteria testing, and also since during new pipe construction or upgrade the existing water main 7 was protected from any source of contamination backflow, the new/repaired/upgraded water main section 8 can be safely used after the main valve body 2 of the present invention tri valve 1 is opened. The present invention tri valve 1 can be used and manufactured in many sizes to meet local water demands and the needs of the population served by the new and existing sections of water main pipe, and the measurements provided herein above are merely examples of appropriate measurements in one specific application. Should the present invention 1 incorporate gate valves 2 and 3 having diameter dimensions between three inches and twenty inches, they would be constructed

to meet or exceed the requirements of AWWAC509. Should the present invention incorporate larger valves 2 and 3, such as Butterfly valves having diameter dimensions twenty-four inches or greater, they would be constructed to meet or exceed the requirements of AWWAC504. All valve construction in present invention tri valve 1 shall also conform to standards of the American Society for Testing and Materials (ASTM).

Figs. 1-3 show the most preferred embodiment of the present invention tri valve 1. Fig. 1 shows the present invention tri valve 1 having one main valve body 2 and two side valve bodies 3. For convenience in connecting a temporary backflow prevention assembly 19 (see Figs. 4 and 5) to side valve bodies 3, the flow of water through the main gate valve connections 5 is in substantially perpendicular orientation to the flow of water through both of the side valve connections 6. Main valve body 2 and side valve bodies 3 are not in fluid communication with one another. Fig. 1 further shows the keyed valve stems 4 on the top of main valve body 2 and side valve bodies 3 that are used to open and close the wedge gates 18 (see Fig. 2 for a schematic representation of a wedge gate 18) respectively within each main valve body 2 and side valve body 3. Fig. 1 shows side valve bodies 3 having a smaller cross-sectional configuration than main valve body 2, and if main valve body 2 is configured for connection to twelve-inch water main pipe, side valve bodies could be configured for connection to six-inch water main pipe to supply on-site construction water needs. Fig. 2 shows the most preferred embodiment of the present invention tri valve 1 with the number 17 showing the preferred position of a rubber gasket, the number 16 showing the preferred position of an o-ring, and the number 18 showing the gate valve that is within each main valve body 2 and side valve body 3 to

open and close them. Fig. 2 only shows one side valve body 3, as the second side valve body 3 is behind the one shown and hidden in Fig. 2. Fig. 3 shows main valve body 2 connected between existing water main pipe 7 and a new/upgraded/repaired section of water main pipe 8. As in Figs. 1 and 2, Fig. 3 also shows both side valve bodies 3 connected on the same side of the present invention tri valve.

Figs. 4 and 5 show a prior art jumper system wherein a temporary backflow prevention assembly 19 having two test valves 13, two check valves 12, a fire line connection 14, two sections of riser pipe 11, and elbow fittings 10, is connected in-line with a gate valve 9 between existing water main pipe 7 and a new/repaired/upgraded section of water main pipe 8. In contrast, Fig. 6 shows how a present invention tri valve 1 would be connected during water main construction. A temporary backflow prevention assembly 19 identical to or similar to that shown in Figs. 4 and 5 can be connected to the side valve bodies 3 of the present invention tri valve 1 and used with it to supply water needed for on-site or fire fighting purposes during construction involving installation, repair, or upgrade of water main pipe 8. Therefore, as shown in Fig. 4, the order of positioning using known prior art water main construction methods is existing water main pipe 7, gate valve 9, temporary backflow prevention assembly 19, and new/repaired/upgraded water main pipe 8. In contrast and as shown in Fig. 6, the order of positioning using the present invention tri valve is existing water main pipe 7, tri valve 1, and new/repaired/upgraded water main pipe 8, with the temporary backflow prevention assembly 19 connected only to the two side valve bodies 3 of tri valve 1, and no direct connection existing between the temporary backflow prevention assembly 19 and the new/repaired/upgraded water main pipe 8. As a result, after the new/repaired/upgraded

water main pipe 8 successfully passes pressure and bacterial testing, the tri valve 1 remains in its original location, and its connection to the existing water main pipe 7 and new/repaired/upgraded water main pipe 8 is not breached during the activation of the new/repaired/upgraded water main pipe 8 for its delivery of safe drinking water to the public. Instead, activation of the new/repaired/upgraded water main pipe 8 using the tri valve 1 simply requires shutting off the two side valve bodies 3 using their keyed valve stems 4, plugging the two side valve connections 6 to avoid leakage, removing the temporary backflow prevention assembly 19 without loss of water from the new/repaired/upgraded water main pipe 8, and using the keyed valve stem 4 on the main valve body 2 to open it and cause good clean drinking water to flow from the existing water main pipe 7 into the new/repaired/upgraded water main pipe 8. Since water is drained from the new/repaired/upgraded water main pipe 8, large amounts of good drinking water are not wasted on flushing/refilling steps after it successfully passes the required initial pressure and bacterial testing. Fig. 5 shows in broken lines the position of a sleeve 15 that is needed to span the approximate eight foot gap that will occur during prior art methods of water main construction between the existing water main pipe 7 and a new/repaired/upgraded section of water main pipe 8 once construction is finished and the temporary backflow prevention assembly 19 is removed. It is during this step of removing the temporary backflow prevention assembly 19, and the process of replacing it with an additional section of water main pipe (not shown), that causes water to be drained from the successfully tested new/repaired/upgraded section of water main pipe 8 and exposes it to possible bacterial contamination, flushing with copious amounts of good drinking water, and retesting to meet pressure and bacteria requirements. Since the

present invention tri valve 1 is never removed once it is installed between existing water main pipe 7 and new/repaired/upgraded sections of water main pipe 8, overall inspection and testing time of the new/added sections of water main pipe 8 are reduced compared to prior art methods, with only one testing event being required prior to removal of the temporarily installed conventional backflow prevention assembly 19 and no testing events being needed after its removal. Reduced labor translates into reduced job cost, however, use of the present invention tri valve 1 also reduces material cost as use of a connection sleeve 15 between existing 7 and new 8 sections of water main pipe is no longer required after temporarily installed conventional backflow prevention assembly 19 removal.

ABSTRACT OF THE DISCLOSURE

A tri valve backflow preventer having parts and materials preferably consisting of[[:]] steel nuts and bolts, ductile iron operating nuts, nitrile rubber O-rings, nitrile rubber gaskets , manganese bronze valve adjusting stems, valve wedge gates made of ductile iron encapsulated with EPDM rubber, and ductile iron valve bodies . Material and parts are constructed in accordance with ASTM standards and the requirements of the AWWAC-509 and AWWAC-504 for gate valves and butterfly valves. The tri valve backflow preventer is used with a temporary conventional backflow assembly between existing water main pipe and new/upgraded sections of water main pipe while they are under construction. It is left in place when the temporary backflow assembly is removed. Its use saves extra inspection hours, extra man hours, extra equipment hours, conserves large amounts of good water otherwise needed for flushing, and reduces the safety risk to the public during activation of new water lines.

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